

Pro**Meister**



User Guide

Hydraulic Flaring Tool Set

Art. Nr: PT5121

Produced in Taiwan for
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RVNR.02

Features

- Set for flaring GM fuel lines, brake lines, manual transmission lines and A/C lines
- Hydraulic flaring tool helps save energy and increase precision
- Includes several adapters and dies for:



Metric Bubble Flare

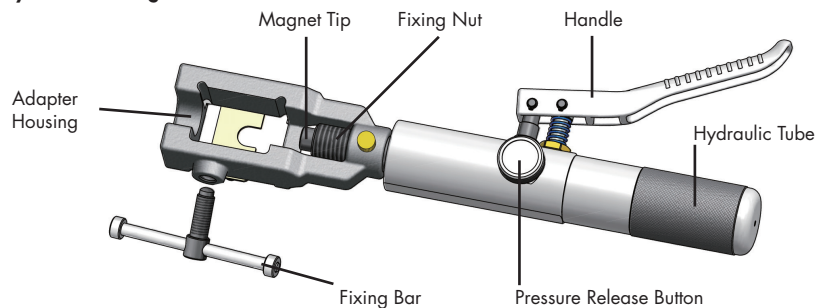
45° Double Flare

GM Fuel Line

Push Connect

Specifications

Hydraulic Flaring Tool



	A. Flaring Die Pair	B. Flaring Adapters	C. 45° Flaring Adapter
Metric Bubble Flaring	4mm (5/32")		
	6mm		
	8mm		
	10mm		
45° Double Flaring	3/16" (4.75mm)		
	1/4"		
	5/16"		
	3/8"		
	1/2"		
Push Connect Line Forming	5/16"		
	3/8"		
Push Connect Forming	1/4"		
	5/16"		
	3/8"		

Instructions



CAUTION



- Always read the instructions carefully before using the tool
- Ensure the working area has an adequate lighting
- Keep children and unauthorized persons away from the working area
- Keep working area clean and tidy, dry and free from unrelated materials
- DO NOT allow untrained persons to use this tool kit
- Always wear eye protection that meets OSHA and ANSI Z87.1 standards
- Always wear safety gloves when working with the tool
- Always wear ear protection
- Disposal: Customers should follow local regulations to handle used/wasted parts
- Tools can be used on copper, aluminium, soft steel tubes
- DO NOT use the tool on stainless steel tubes as it may break

1. Choose a suitable sized flaring die pair and a flaring adapter.
2. Wrap the flaring die pair on the tube to be flared.
3. Insert the flaring die pair with the tube into the adapter housing (fig 1).
4. Insert the flaring adapter into the adapter housing. The magnetic tip will help fix the adapter in place (fig 2).
5. Turn the golden fixing nut on the flaring tool to fix the adapter housing (the red circle on fig 2).
6. Press the handle on the flaring tool to start flaring (fig 3).
7. After flaring work is completed, turn the pressure release button to release pressure.

