



## LuK Service Info



# Special Tool 400 0240 10 and 400 0419 10

## Double clutch cannot be pressed on to the end position

Manufacturer: Audi  
Cupra  
Seat  
Škoda  
VW

Engines: 1,5 TSI, TFSI, eTSI, TGI, TGI-CNG

LuK RepSet 2CT

Part no.: 602 0025 00

See parts catalogue for current assignment

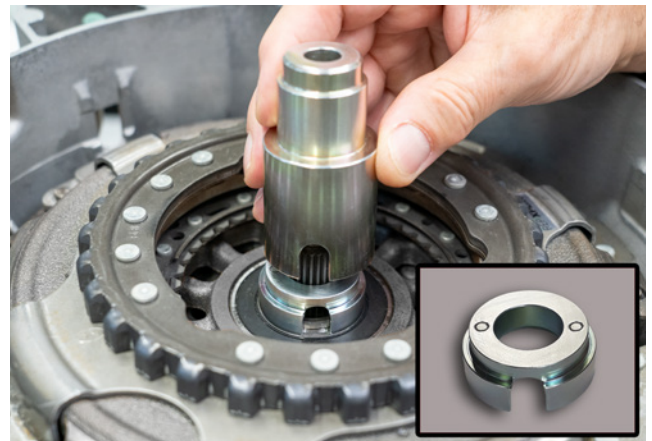


Figure 1: Press-in sleeve in combination with adapter KL-0500-6031

VW Group vehicles with a DQ 200 gearbox and 1.5-liter EVO engines have a gearbox input shaft that is 11 mm longer. Therefore, it is no longer possible to assemble the double clutch using the press-in sleeve from supplementary kit 400 0419 10 that has been used to date and the first version of the double-clutch tool 400 0240 10.

To be able to correctly assemble the double clutch in these cases, the press-in sleeve from the tool kits used to date must be combined with an adapter (Fig. 1) during assembly. The adapter is available under item number KL-0500-6031 in the REPERT bonus shop or directly from the manufacturer, Gedore Automotive GmbH.

Supplementary kit 400 0419 10 is being amended moving forward so that an adapted press-in sleeve is included during production. The new press-in sleeve can be identified by tool number P-0454-1300. Amending the contents of the kit eliminates the need for an adapter.

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Please observe the vehicle manufacturer specifications!

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