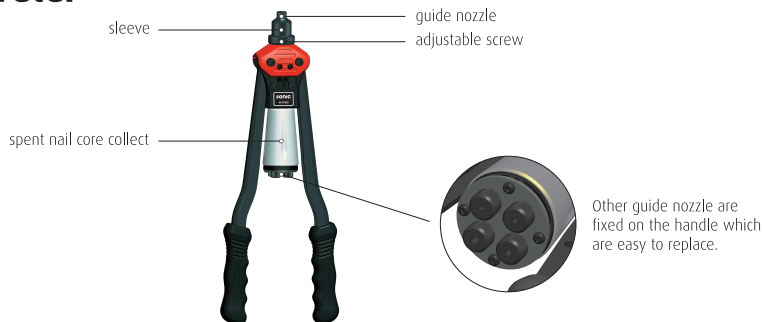


## Head Riveter



## Manual

1. Adjust appropriate working stroke to match with a different guide nozzle. Rivet can be snapped after 3-4 times.
2. The work stroke can be changed by rotating the sleeve once. By doing this, the work stroke is lengthened 1.25mm.

### Note:

By adjusting the work stroke, there is an empty pull stroke of 1.2mm. After the empty pull stroke, the jaw can grasp the rivet. Generally the effective working stroke is approximately 4.5mm.



## Adjust working stroke



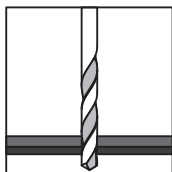
Open the handle, insert rivet into the matched guide nozzle. If the rivet can be inserted easily and the jaw can firmly grasp the rivet when the handle is closed slightly, the working stroke is correct. Rotate the screw to lock the sleeve.



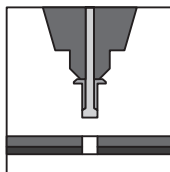
If the rivet can not be inserted easily into the guide nozzle, the sleeve can be rotated 1/4 or 1/2 circle. Rotate the screw to lock the sleeve.

## Working steps

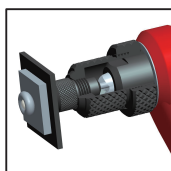
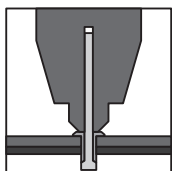
1. Drill a hole in the needed material.



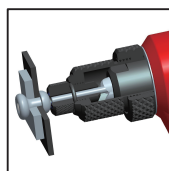
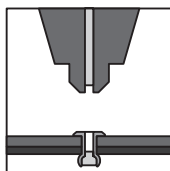
2. Open the handle completely and insert rivet into the guide nozzle.



3. Insert the riveter into the riveting hole.




4. Close the handle to rivet in place, then exit the riveter.



## Warning

Make sure you match the right guide nozzle. The wrong guide nozzle can lead to core stamping deficiency and damages. The wrong guide nozzle can lead to the area of core stamping deficiency and stuck in nozzle.

## Suitable for all kinds of rivets

	2.4mm (3-32)	3.2mm (1/8)	4.0mm (5-32)	4.8mm (3-16)	6.4mm (1/4)
Aluminium	●	●	●	●	●
Steel	●	●	●	●	●
Stainless Steel	●	●	●	●	●